

Dynasty® 210 Series

TIG/Stick Welding
Power Source



Quick Specs



Industrial Applications

Precision fabrication
Heavy fabrication
Pipe and tube fabrication
Aerospace
Aluminum ship repair
Anodized aluminum fabrication

Processes

AC/DC TIG (GTAW)
Pulsed TIG (GTAW-P)
Stick (SMAW)

Input Power 120–480 V, 1-phase or 3-phase power

Amperage Range 1–210 A (DC)
2–210 A (AC)

Rated Output 210 A at 18 V, 60% duty cycle

Net Weight 47 lb. (21.3 kg)

Update and expand. Front panel memory card data port provides the ability to easily update software and expand product features. See memory cards on page 7. Visit MillerWelds.com/TIGSoftware for the latest software updates and expansions.

Pro-Set™ eliminates the guesswork when setting weld parameters. Use Pro-Set when you want the speed, convenience and confidence of preset controls. Simply select the feature and adjust until Pro-Set appears on the display.

Sleep timer conserves electricity. This programmable feature will power down the machine if it sits idle for a specified time.



Allows for any input voltage hookup (120–480 V) with no manual linking, providing convenience in any job setting. Ideal solution for dirty or unreliable power.

Cooler Power Supply (CPS) is an integrated 120-volt dedicated-use receptacle for the Coolmate™ 1.3. Available on select models, see page 6.

Cooler-On-Demand™ feature operates the auxiliary cooling system only when needed, reducing noise, energy use, and airborne contaminants pulled through the cooler.
Note: Cooler-On-Demand is only available on CPS models.

Blue Lightning™ high-frequency (HF) arc starter for non-contact arc initiation. Provides more consistent arc starts and greater reliability compared to traditional HF arc starters.



Meter calibration allows digital meters to be calibrated for certification.

Wind Tunnel Technology™ protects internal electrical components from airborne contaminants, extending the product life.

Fan-On-Demand™ power source cooling system operates only when needed, reducing noise, energy use and the amount of contaminants pulled through the machine.



Power source is warranted for three years, parts and labor.

AC TIG Features

Balance control provides adjustable oxide removal which is essential for creating the highest quality aluminum welds. DX models provide extended ranges.

Frequency controls the width of the arc cone and can improve directional control of the arc.

AC Waveforms

Advanced squarewave, fast freezing puddle, deep penetration and fast travel speeds.

Soft squarewave for a soft buttery arc with maximum puddle control and good wetting action.

Sine wave for customers that like a traditional arc. Quiet with good wetting.

Triangular wave reduces the heat input and is good on thin aluminum. Fast travel speeds.

DC TIG Features

Exceptionally smooth and precise arc for welding exotic materials.

AC/DC Stick Features

DIG control allows the arc characteristics to be changed for specific applications and electrodes. Lower the DIG setting for smooth running electrodes like E7018 and increase the DIG setting for stiffer, more penetrating electrodes like E6010.

Hot Start™ adaptive control provides positive arc starts without sticking.

AC frequency control adds stability for smoother welds when AC Stick welding.

Stick-Stuck detects if the electrode is stuck to the part and turns the welding output off to safely and easily remove the electrode. Menu selectable.



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Specifications (Subject to change without notice.)



Welding Mode	Input Power	Welding Amperage Range	Rated Output	Phase	Amps Input at Rated Load Output, 50/60 Hz						Max. Open-Circuit Voltage	Dimensions	Net Weight
					120 V	208 V	240 V	400 V	480 V	KVA			
TIG (GTAW)	208–480 V	2–210 A (AC) 1–210 A (DC)	210 A at 18.4 V, 60% duty cycle	3-phase	—	16	14	9	7	6.0	5.8	80 VDC (11 VDC*) H: 13.6 in. (346 mm) W: 8.6 in. (219 mm) D: 22.5 in. (569 mm)	47 lb. (21.3 kg) 50 lb. (22.7 kg) with CPS
	120 V	2–210 A (AC) 1–210 A (DC)	125 A at 15 V, 60% duty cycle	1-phase	—	28	24	14	12	5.8	5.8		
Stick (SMAW)	208–480 V	5–210 A	160 A at 26.4 V, 60% duty cycle	3-phase	—	17	15	9	7	6.1	5.8		
	120 V	5–100 A	90 A at 23.6 V, 60% duty cycle	1-phase	—	29	25	15	12	6.0	6.0		
	120 V	5–100 A	90 A at 23.6 V, 60% duty cycle	1-phase	28	—	—	—	—	3.3	3.3		

*Low OCV sense voltage for stick and Lift-Arc™ TIG.

IP23 rating — This equipment is designed for outdoor use. It may be stored, but is not intended to be used outside during precipitation unless sheltered.

Operating temperature range is 14 to 104°F (-10 to 40°C). Storage temperature range is -22 to 149°F (-30 to 65°C). Portions of the preceding text are contained in EN 60974-1: "Welding power sources for arc welding equipment."

Certified by Canadian Standards Association to both the Canadian and U.S. Standards. All CE models conform to the applicable parts of the IEC 60974 series of standards.

Performance Data

Input Power	TIG (GTAW) Duty Cycle	Stick (SMAW) Duty Cycle	AC TIG Material Thickness Range	DC TIG Material Thickness Range	Stick Electrode Maximum Diameter	Generator Requirement
208–480 V	210 A, 60% 175 A, 100%	210 A, 30% 160 A, 60% 125 A, 100%	0.012–1/4 in. (0.3–6.4 mm)	0.002–1/4 in. (0.05–6.4 mm)	6010: 3/16 in. (4.8 mm) 7018: 5/32 in. (4.0 mm) 7024: 5/32 in. (4.0 mm)	9 kW
120 V	150 A, 40% 125 A, 60% 100 A, 100%	100 A, 40% 90 A, 60% 75 A, 100%				

Coolmate™ 1.3 Cooler



- Dynasty® models with CPS turn Coolmate 1.3 on and off
- Power indicator light
- Fluid level sight window
- Rustproof polyethylene-molded coolant tank and filler spout
- 1/4 hp motor is thermally protected to guard against overheating
- Efficient fin and tube heat exchanger
- Factory-set pressure relief valve (55 psi) maintains consistent pressure during operation
- Filter and coolant filling spout are conveniently located
- Brass-body, positive displacement rotary vane pump provides consistent coolant flow and pressure rating with long pump-life expectancy

Input Power	Maximum Current Draw	Maximum Cooling Capacity	Rated Cooling Capacity	Tank Capacity	Dimensions	Net Weight
115 V, 60 Hz	4.7 A (60 Hz)	3,400 W (11,600 Btu/hr.) 3.8 qt./min. (3.6 L/min.)	1,330 W (4,540 Btu/hr.) 1.1 qt./min. (1 L/min.)	1.3 gal. (4.9 L)	H: 11.25 in. (286 mm) W: 10.375 in. (264 mm) D: 24 in. (610 mm)	43 lb. (20 kg)

Weldcraft™ W-250 (WP-20) TIG Torch



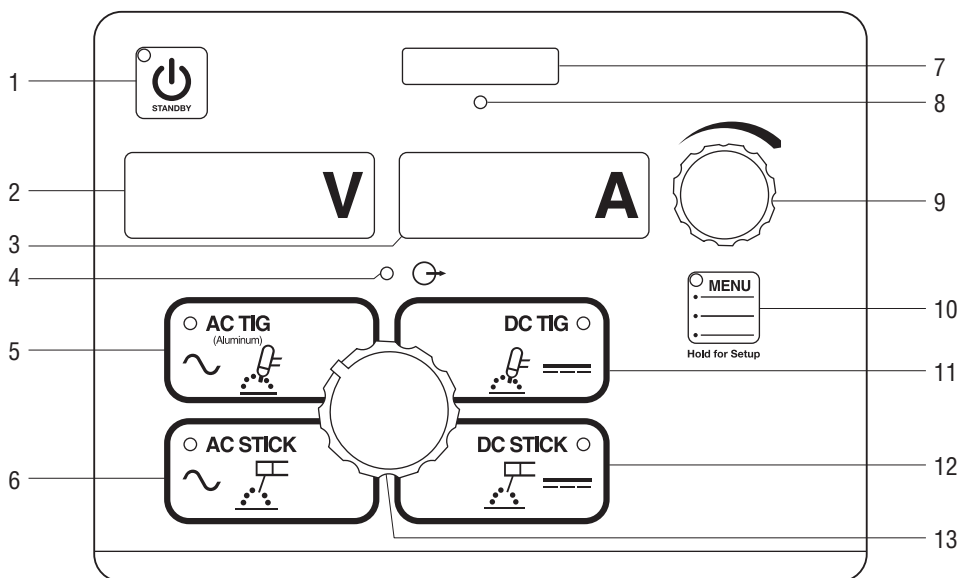
- Efficient around-the-head cooling design extends torch life and minimizes downtime due to overheating
- Lightweight, compact body design for increased comfort and control

Cooling Method	AC Rating	DC Rating	Consumables	Electrode Range
Water-cooled	180 A, 100% duty cycle	250 A, 100% duty cycle	13N	.020–1/8 in. (0.5–3.2 mm)

TIG Upgrade Chart

Why Upgrade?	Syncrowave 210	UPGRADE	Dynasty 210	UPGRADE	Dynasty 210 DX	Dynasty 210 Benefits
Maximum Thickness Capacity	1/4 in. aluminum		1/4 in. aluminum			Same material thickness capacity.
Pulse Control	Off–50 PPS (Expandable Off–150)	➔	Off–250 PPS	➔	Off–500 PPS	Provides more arc stability.
AC Frequency Control (Aluminum TIG)	Fixed at 100 Hz (Expandable 60–150 Hz)	➔	Variable 70–150 Hz	➔	Variable 20–400 Hz	Higher frequencies provide better arc control and faster travel speeds.
AC Balance Control (Aluminum TIG)	60–80%		60–80%	➔	50–99%	Extended Balance control provides more versatility on specialty materials.
AC Waveforms (Aluminum TIG)	Soft squarewave	➔	Soft squarewave	➔	Advanced squarewave Soft squarewave Sine wave Triangular wave	Advanced squarewave = Travel faster Soft squarewave = Maximum puddle control Sine wave = Traditional characteristics Triangular wave = Reduced heat input
Portability	133.5 lb. (61 kg)	➔			47 lb. (21.3 kg) carry or cart	Reduced size and weight provides improved mobility/portability.
Power Flexibility	Auto-Line™ 120–240 V 1-phase only	➔			Auto-Line™ 120–480 V 1-phase or 3-phase	Auto-Line™ allows the unit to operate on any voltage. 1-phase or 3-phase. Even generators!

Dynasty® 210 Control Panel



1. Standby Switch

2. Voltmeter Display

3. Ammeter Display

4. Output Contactor "On" Indicator

5. AC TIG Process Menu Parameters

Amperage	2–210 A**
Balance*	60–80%
Frequency*	70–150 Hz
Postflow	Auto/Off–50 seconds

6. AC Stick Process Menu Parameters

Amperage	5–210 A
DIG*	Off–100%

7. Memory Card Port

8. Activity Indicator

9. Encoder Control

10. Menu Button

11. DC TIG Process Menu Parameters

Amperage	1–210 A**
Pulse*	Off–250 PPS
Postflow	Auto/Off–50 seconds

12. DC Stick Process Menu Parameters

Amperage	5–210 A
DIG*	Off–100%

13. Process Selector

*Pro-Set parameter selectable. **Amperage range is tungsten size dependent.

User Menu (Hold Menu button three seconds.)

AC TIG

1. Start = HF/Lift Arc
2. Tungsten Size = .020–1/8 in. or .05–3.2 mm
3. Remote Trigger = STD/HOLD/OUTPUT ON

AC Stick

1. Hot Start = ON/OFF
2. Remote Trigger = OUTPUT ON/STD

DC TIG

1. Start = Lift Arc/HF
2. Tungsten Size = .020–1/8 in. or .05–3.2 mm
3. Remote Trigger = STD/HOLD/OUTPUT ON

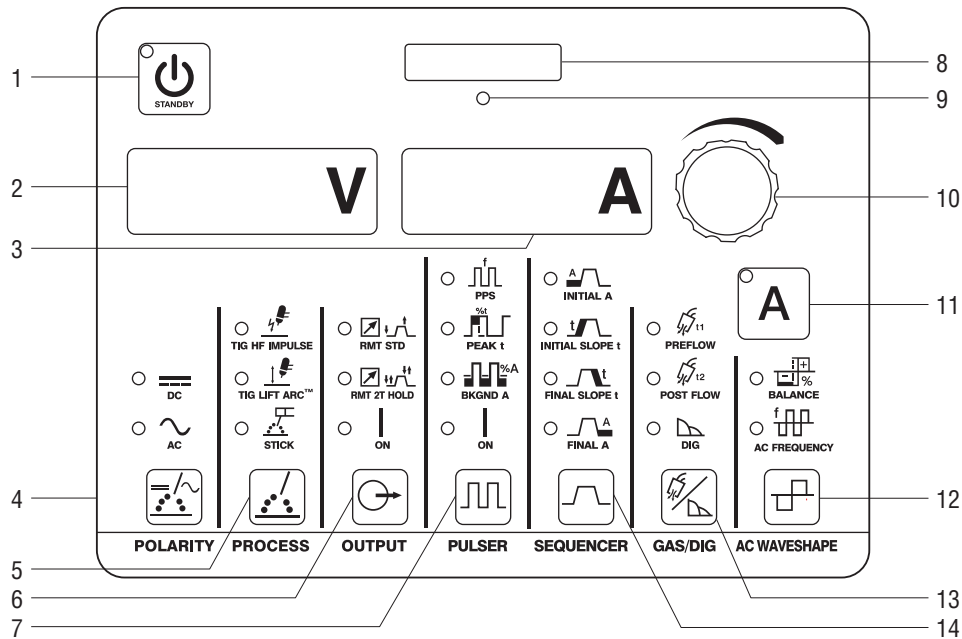
DC Stick

1. Hot Start = ON/OFF
2. Remote Trigger = OUTPUT ON/STD

Tech Menu (Hold Menu button five seconds.)

1. Arc Time
 - 0.0–9,999 hours
 - 0.0–59 minutes
 - 0–999,999 cycles
 - Resettable
2. Error Log = Error event recorder
3. Sleep Timer = 1/5/10/15/30/45MIN/1HR
4. Stick Stuc = OFF/ON
5. OCV = LOW/NORM
6. Cooler Power = AUTO/OFF (only on Dynasty models with CPS)
7. Machine Reset
8. Software Number
9. Serial Number

Dynasty® 210 DX Control Panel



1. Standby Switch

2. Voltmeter Display

3. Ammeter Display

4. Polarity

AC/DC

5. Process/ Arc Starting

TIG: HF impulse, Lift-Arc
Stick: Adaptive Hot Start

6. Output Control

Standard remote,
2T trigger hold,
Output on

7. Pulser Control

Pulses per Second* DC: 0.1–500 PPS
AC: 0.1–500 PPS

Peak Time* 5–95%
Background Amps* 5–95%

8. Memory Card Port

9. Activity Indicator

10. Encoder Control

11. Amperage Button

TIG AC 2–210 A**
TIG DC 1–210 A**
Stick 5–210 A

12. AC Waveshape

Balance* Ball (30%), 50–99% EN
Frequency* 20–400 Hz

13. Gas/DIG

Preflow 0.0–25.0 seconds
Postflow Auto/Off–50 seconds
DIG* Off–100%

14. Sequencer Control

Initial Amps AC: 2–210 A**
DC: 1–210 A**
Initial Time 0.0–25.0 seconds
Initial Slope 0.0–50.0 seconds
Weld Time 0.0–999 seconds
Final Slope 0.0–50.0 seconds
Final Amps AC: 2–210 A**
DC: 1–210 A**
Final Time 0.0–25.0 seconds

*Pro-Set parameter selectable. **Amperage range is tungsten size dependent.

User Menu (Press Gas and Amperage buttons.)

1. Tungsten Size = .020–1/8 in./GEN or .05–3.2 mm
2. Remote Trigger = 2T/3T/4T/4TL/4TE/4Tm
3. Wave Form = SOFT/ADVS/SINE/TRI
4. Stick Hot Start = ON/OFF

Tech Menu (Hold Gas and Amperage buttons three seconds.)

1. Arc Time 0.0–9,999 hours
0.0–59 minutes
0–999,999 cycles
Resettable
2. Error Log = Error event recorder
3. Sleep Timer = 1/5/10/15/30/45MIN/1HR
4. Stick Stuc = OFF/ON
5. OCV = LOW/NORM
6. Weld Timers = OFF/ON
7. Cooler Power = AUTO/ON/OFF (only on models with CPS)
8. Locks = OFF/1–4
9. External Pulse Control = OFF/ON
10. Machine Reset
11. Software Number
12. Serial Number

Dynasty® 210 Models/Packages

Build an Air-Cooled Package

Select desired stock number for each step.



907685
Dynasty shown.



301311
kit shown.

Step #1 • Select Dynasty		Step #2 • Select Contractor Kit
Dynasty 210	907685	Foot Control Contractor Kit 301309 Fingertip Control Contractor Kit 301311
Dynasty 210 (CPS)	907685002	
Dynasty 210 DX	907686	
Dynasty 210 DX (CPS)	907686002	
<i>Note: For models without the Cooler Power Supply (CPS), the Coolmate 1.3 must be powered through an external 120-volt facility power.</i>		
Dynasty comes with adjustable shoulder strap, 8 ft. power cord (no plug), quick reference guide and two 50 mm Dinse-style connectors.		See page 7 for kit contents.

Build a Water-Cooled Package

Select desired stock number for each step.



907685001
Dynasty 210
TIGRunner® shown
with four bottles
of 043810
Low-Conductivity
Coolant.



300429 remote shown.



300185 kit shown.

Step #1 • Select Dynasty TIGRunner® and Coolant	Step #2 • Select Remote Control	Step #3 • Select Torch Kit
Dynasty 210 (CPS) TIGRunner	907685001	W-250 Kit 300185 (recommended for 210 model) W-280 Kit 300990
Dynasty 210 DX (CPS) TIGRunner	907686001	
&		
Low-Conductivity Coolant (Must be ordered in quantities of four.)	043810	
	Wireless Foot (recommended) 300429 RFCS-14 HD Foot 194744 RCC-14 E/W Fingertip 151086 RCCS-14 N/S Fingertip 043688 RMS-14 Pushbutton 187208 RMLS-14 Momentary/Maintained 129337 RHC-14 Hand 242211020 Wireless Hand 300430	
Dynasty TIGRunner comes with 8 ft. power cord (no plug), quick reference guide, Coolmate™ 1.3 and Small Runner™ cart.	See page 7 for remote descriptions.	See page 7 for kit contents.

Preconfigured Water-Cooled Packages

Use a single stock number to order a complete preconfigured system.



951669
package shown.

Select Water-Cooled Complete Package	
Dynasty 210 (CPS) Complete with Foot Control	951666
Dynasty 210 (CPS) Complete with Wireless Foot Control	951667
Dynasty 210 DX (CPS) Complete with Foot Control	951668
Dynasty 210 DX (CPS) Complete with Wireless Foot Control	951669
Comes with:	
• 8 ft. power cord (no plug)	
• Quick reference guide	
• Coolmate™ 1.3 300972	
• Coolant (4 one-gallon bottles of 043810)	
• Small Runner™ cart 301318	
• Remote control 194744 (foot) OR remote control 300429 (wireless foot)	
• W-250 torch kit 300185 (see page 7 for contents)	

Genuine Miller® Accessories

Protective Cover 301382
Fits Dynasty 210/280 and Maxstar 280.



2-Wheel Trolley Cart 300971
Easy-to-manuever two-wheel cart features single-cylinder rack, chain for cylinder, cable holders, torch holder, storage area, and filler rod storage area. Works with Dynasty®/Maxstar® 210 and 280 with Coolmate 1.3 cooler. Straps also included for mounting Dynasty/Maxstar 200 with Coolmate 1 cooler.



Small Runner™ Cart 301318
Designed for Dynasty/Maxstar 210 and 280 with or without Coolmate 1.3 cooler. Cart features single-cylinder rack, foot pedal holder, two cable/torch holders, and two TIG filler rod holders.



Coolmate™ 1.3 300972 120 V
1.3-gallon cooler designed to cool torches up to 280 amps.



Performance TIG Gloves
263345 X-Small
263346 Small
263347 Medium
263348 Large
263349 X-Large
Completely unlined, goat grain leather with triple-padded palm.

Memory Cards

Memory Card Expansion

301235 Independent AC Expansion
Allows EP and EN amperages and waveforms to be set independently to precisely control heat input to the work and electrode.

301151 14-Pin Automation Expansion
Provides the ability to access common automation functions through the 14-pin connection.

301152 14-Pin Modbus® Expansion
Provides the ability to access basic and advanced functions through the 14-pin connection.

Memory Card (Blank) 301080

A blank, commercially available memory card used for transferring software updates and expandable features from your computer to the machine.

TIG Torches, Kits and Connectors

Contractor Kits

301309 150 A RFCS-14 HD Foot Pedal Kit
301311 150 A RCCS-14 Fingertip Kit
All-in-one TIG/stick welding kit comes with either a RFCS-14 HD foot control **OR** RCCS-14 fingertip control, Weldcraft™ A-150 TIG torch, 200-amp stick electrode holder and 300-amp work clamp with 15-foot (4.6 m) cables, flow gauge regulator with 12-foot (3.7 m) gas hose, gas hose coupler, AK2C torch accessory kit and TIG torch connector.



Weldcraft™ A-150 (WP-17) TIG Torch
WP-17-12-R (12 ft.)
WP-17-25-R (25 ft.)
150-amp air-cooled torch. Torch body gas valve models are available.

Note: A-150 (WP-17) torches require 195378 connector.

Air-Cooled TIG Torch Connectors

195378* All air-cooled torches (except A-200)
195379 A-200 (WP-26)
50 mm Dinse-style for one-piece air-cooled torch.
**A-80 (WP-24) torches require 24-5 connector.*

Water-Cooled Torch Kits

300185 W-250 (recommended)
300990 W-280
Kit comes with Weldcraft™ 25-foot (7.6 m) TIG torch with Dinse-style connector, torch cable cover, work clamp with 15-foot (4.6 m) cable, flowmeter regulator with gas hose and torch accessory kit (1/16-, 3/32- and 1/8-inch 2% ceriated tungsten, nozzles, collets and collet bodies).



Weldcraft™ W-225 Modular (WP-225) TIG Torch
WP-225-12-R (12 ft.)
WP-225-25-R (25 ft.)
225-amp water-cooled torch. Includes 1726 and 9-70 torch heads.

Note: W-225 Modular (WP-225) torch requires 195377 connector.

Water-Cooled TIG Torch Connector 195377

50 mm Dinse-style with water return line. For use with all Weldcraft™ water-cooled torches.

Remote Controls and Switches

Wireless Remote Foot Control 300429

For remote current and contactor control. Receiver plugs directly into the 14-pin receptacle of Miller machine. 90-foot (27.4 m) operating range.

RFCS-14 HD Foot Control 194744

Maximum flexibility is accomplished with a reconfigurable cord that can exit the front, back or either side of the pedal. Foot pedal provides remote current and contactor control. Includes 20-foot (6 m) cord and 14-pin plug.

RCC-14 Remote Contactor and Current Control 151086

East/west rotary-motion fingertip control attaches to TIG torch using two hook-and-loop fasteners. Includes 26.5-foot (8 m) cord and 14-pin plug.

RCCS-14 Remote Contactor and Current Control 043688

North/south rotary-motion fingertip control attaches to TIG torch using two hook-and-loop fasteners. Includes 26.5-foot (8 m) cord and 14-pin plug.

RMS-14 On/Off Control 187208

Momentary-contact switch for contactor control. Rubber-covered pushbutton dome switch ideal for repetitive on-off applications. Includes 26.5-foot (8 m) cord and 14-pin plug.

RMLS-14 Switch 129337

Momentary- and maintained-contact rocker switch for contactor control. Push forward for maintained contact and backward for momentary contact. Includes 26.5-foot (8 m) cord and 14-pin plug.

RHC-14 Hand Control 242211020

Miniature hand control for remote current and contactor control. Dimensions: 4 x 4 x 3.25 inches (102 x 102 x 83 mm). Includes 20-foot (6 m) cord and 14-pin plug.



Wireless Remote Hand Control 300430

For remote current and contactor control. Receiver plugs directly into the 14-pin receptacle of Miller machine. 300-foot (91.4 m) operating range.

Educational Materials

To order, please call Miller Literature at 866-931-9732 or visit MillerWelds.com/resources/tools.

Gas Tungsten Arc Welding (TIG) Publication 250833

Setup DVD 251116

Video topics include tungsten selection, setup menus, DC pulse, sequencer, balance and frequency settings.

Tungsten

Tungsten	Amp Range	2% Ceriated (AC/DC)	2% Lanthanated (AC/DC)
1/16 in. (1.6 mm)	70–150 A	WC116X7	WL2116X7
3/32 in. (2.4 mm)	140–250 A	WC332X7	WL2332X7
1/8 in. (3.2 mm)	225–400 A	WC018X7	WL2018X7
5/32 in. (4.0 mm)	300–500 A	WC532X7	WL2532X7

Ordering Information

Equipment and Options	Stock No.	Description	Qty.	Price
Dynasty® 210	907685	Auto-Line™ 120–480 V, 50/60 Hz, CSA . 8 ft. power cord		
Dynasty® 210 (CPS)	907685002	Auto-Line™ 120–480 V, 50/60 Hz, CSA . 8 ft. power cord		
Dynasty® 210 DX	907686	Auto-Line™ 120–480 V, 50/60 Hz, CSA . 8 ft. power cord		
Dynasty® 210 DX (CPS)	907686002	Auto-Line™ 120–480 V, 50/60 Hz, CSA . 8 ft. power cord		
Dynasty® 210 DX (CPS) International	907686003	Auto-Line™ 120–480 V, 50/60 Hz, CE . 8 ft. power cord		
Water-Cooled Packages				
Dynasty® 210 (CPS) TIGRunner®	907685001	Auto-Line™ 120–480 V, 50/60 Hz, CSA . 8 ft. power cord (Torch kit, accessories and coolant sold separately)		
Dynasty® 210 DX (CPS) TIGRunner®	907686001	Auto-Line™ 120–480 V, 50/60 Hz, CSA . 8 ft. power cord (Torch kit, accessories and coolant sold separately)		
Dynasty® 210 (CPS) Complete w/Foot Control	951666	Auto-Line™ 120–480 V, 50/60 Hz, CSA . 8 ft. power cord		
Dynasty® 210 (CPS) Complete with Wireless Foot Control	951667	Auto-Line™ 120–480 V, 50/60 Hz, CSA . 8 ft. power cord		
Dynasty® 210 DX (CPS) Complete w/Foot Control	951668	Auto-Line™ 120–480 V, 50/60 Hz, CSA . 8 ft. power cord		
Dynasty® 210 DX (CPS) Complete with Wireless Foot Control	951669	Auto-Line™ 120–480 V, 50/60 Hz, CSA . 8 ft. power cord		
Accessories				
Protective Cover	301382	For Dynasty 210/280 and Maxstar 280		
2-Wheel Trolley Cart	300971	See page 7		
Small Runner™ Cart	301318	See page 7		
Coolmate™ 1.3	300972	120 V, 60 Hz, CSA . <i>Requires coolant</i>		
TIG Coolant (Must be ordered in quantities of four)	043810	1-gallon plastic bottle. Protects against freezing to -37° Fahrenheit (-38° C) or boiling to 227° Fahrenheit (108° C)		
TIG Gloves		See page 7		
Memory Cards		See page 7		
TIG Torches, Kits and Connectors				
Air-Cooled Contractor Kits	301309 301311	Foot pedal Fingertip		
Weldcraft™ A-150 (WP-17) TIG Torch	WP-17-12-R WP-17-25-R	12 ft. (3.7 m) cable. Requires 195378 connector 25 ft. (7.6 m) cable. Requires 195378 connector		
Weldcraft™ A-200 (WP-26) TIG Torch	WP-26-12-R WP-26-25-R	12 ft. (3.7 m) cable. Requires 195379 connector 25 ft. (7.6 m) cable. Requires 195379 connector		
Air-Cooled TIG Torch Connectors	195378 195379	Connects all air-cooled Weldcraft™ torches (except A-200) to Dinse-style connector. A-80 (WP-24) torches require 24-5 connector Connects Weldcraft™ A-200 (WP-26) torch to Dinse-style connector		
Water-Cooled Torch Kits	300185 300990	W-250 (Recommended for Dynasty 210) W-280		
Weldcraft™ W-225 Modular (WP-225) TIG Torch	WP-225-12-R WP-225-25-R	12 ft. (3.7 m) cable. Requires 195377 connector 25 ft. (7.6 m) cable. Requires 195377 connector		
Water-Cooled TIG Torch Connector	195377	Connects Weldcraft™ water-cooled torches to Dinse-style connector		
Tungsten		See page 7		
Remote Controls				
Wireless Remote Foot Control	300429	Foot control with wireless 90 ft. (27.4 m) operating range		
RFCS-14 HD	194744	Heavy-duty foot control		
RCC-14	151086	Side-to-side (east/west) fingertip control		
RCCS-14	043688	North/south fingertip control		
RMS-14	187208	Momentary rubber dome switch		
RMLS-14	129337	Momentary/maintained rocker switch		
RHC-14	242211020	Hand control		
Wireless Remote Hand Control	300430	Hand control with wireless 300 ft. (91.4 m) operating range		
Educational Materials				
Gas Tungsten Arc Welding (TIG) Publication	250833			
Setup DVD	251116			

Date:

Total Quoted Price:

Distributed by:

